



ADDA Woven Vinyl Flooring

Technical Information

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SubFloor Preparation

The floor need to be clean, no crack and oil stain free, pressure resistant and durable dry. Appropriate preparation is essential for a good result. The surface is treated with a primer, followed by the application of a leveling compound. This compound is grinded and vacuum cleaned. Take heed, depending on the construction of the floor, of the allowed residual humidity and possible rising moisture. If necessary, apply a damp screen.

Floor Preparation

Roll the ADDA Woven Vinyl Flooring floor covering out, overlapping for about 5 cm and leave 24 hours to acclimatize. Always lay all the rolls in the same direction. Avoid crosscut seams and use transition profiles if this can not be prevented.

When laying several rolls in the same room, the rolls must be the same batch. To obtain the best results, 48 hours acclimatization is advised and during installation the temperature should not be lower than 15 degrees Celsius and the relative humidity not higher than 80%.

Preparation



Henkel Thomist K188E



UZIN KE 2000S

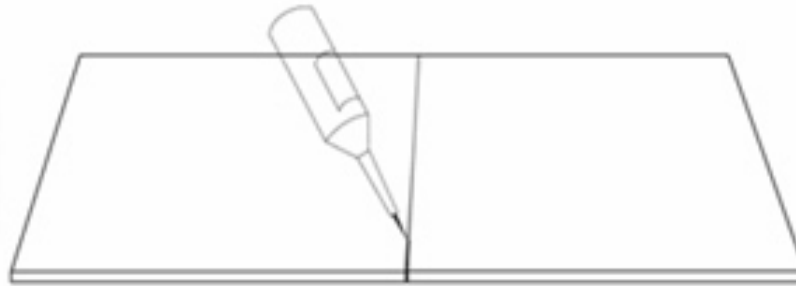
Adhesive application

The carpet is to be bonded to the entire surface using suggested glue. Certain glues cause plasticizer migration often resulting in claims; these are not covered by our warranty. Respect the processing instructions of the manufacturer or contact your supplier.

Fold the lanes back over half of their length (or width) draw a line as start for the glue application. Lay the floor in the wet glue and rub with a cork beam from the center to the edges to remove all air bubbles. It is important to close the seams very well. During the drying time of the glue indoor conditions have to remain constant.

Preparation

TYPE A PVC-COLD-WELDING LIQUID OR SAME FUNCTION LIQUID



Welding Of the Seams

It is necessary to weld the seams; we suggest using a cold welding system of the Werne Muller brand, type A.

Initial Use

It is advised not to use the floor covering before the glue has hardened completely. During the drying time of the glue indoor conditions have to remain the constant. It is absolutely necessary cover the floor immediately after its installation to prevent soiling and damage.

After 12 hours start initial cleaning

After 24 hours start simple traffic

After 48 hours charging with furniture

Preparation



Note: Use brush and scraping plate to make the floor sticking stronger, flat and remove air bubbles.

1. Locate the installation area
2. Lay several hours to suit the environments
3. Spread the glue on half of the floor and the back of the roll

Installation



4. Stick the half and spread glue to another half, stack appr.5 cm of two width to cut and use cold welding liquid on the seam

5. Pile up and cut

6. Use COLD-WELDING LIQUID on the seam to stick 2 rolls together, the action has to be quick,

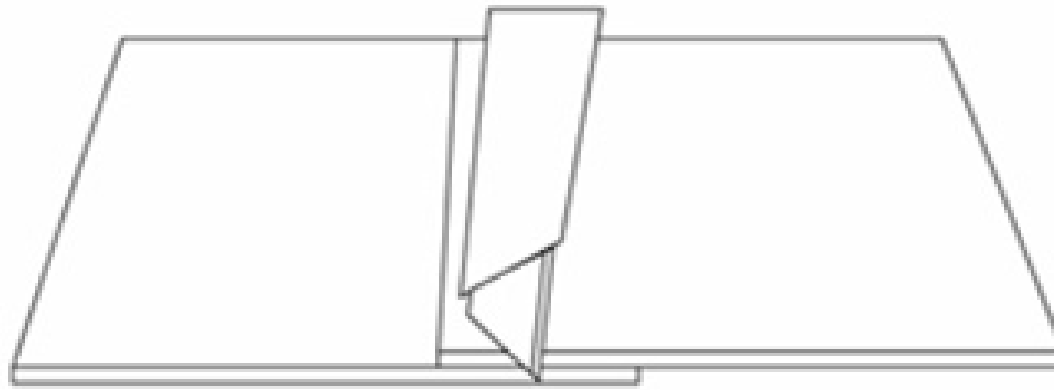
7. If the floor is not link to the wall, you can use aluminum strip at the edge

Installation



note: use brush and scraping plate to make the floor sticking stronger , flat and remove air bubbles

Installation



Seams

To cut the seams, trim the first carpet lane 2 mm from a line or the tip of the design with a straightedge. The first lane is laid over the second lane and serves, after matching the design, as a guide to cut the second strip. Seams in references with an all over design can be double cut.



Cleaning After Installation

After laying: Construction dust (sand, gypsum) is very abrasive. It should be removed to avoid the danger of creating premature walking lanes. After vacuum cleaning the whole surface is wet cleaned with an injection extraction machine. Our ADDA Woven Vinyl Flooring series products are strong and durable, with correct maintenance (please find the sheet below) they will last long.

Cleaning



For Daily Maintenance

Just wring dry mop the floor with clean and warm water and vacuum cleaning, for a periodic cleaning, please get help from professional cleaning company. And stains, please remove immediately, otherwise, the stains will penetrate in to the floor/wall covering.



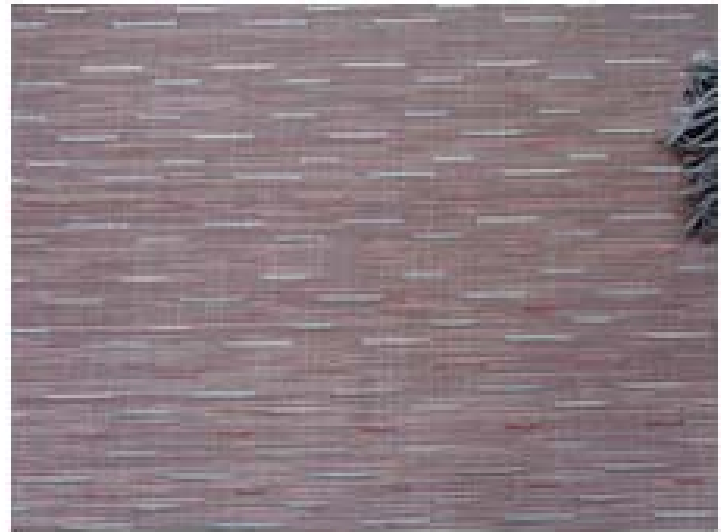
Occasionally you can use acetone, citrus, Pine-Sol, strongly alkaline cleaning agents, scouring powder or strong solvents, but using more will damage the floor. Please try to use cleaning agent PH value around 7-8 often. Rinse and mop with at least one additional clean water rinse after applying detergent, as detergent residue will attract soil if not properly rinsed.

Clean the oil



Cleaning

Clean the dust



Cleaning

Clean the coffee



Cleaning

	Type of Stain	Procedure and Removal
1	Acid	Neutralize with ammonia
2	Adhesive tape	Harden with ice, rub off with fingers
3	Alcoholic Beverages	Rinse with cold water, immediately followed by white, vinegar, then rinse with cold water
4	Alkali	Neutralize with vinegar
5	Blood	Rinse in cold water, then dilute ammonia, sponge with detergent and water, then rinse thoroughly
6	Butter	Rinse with hot water
7	Chewing Gum	Apply ice, rinse with cold water, then sponge with Perchloroethylene (spot remover)
8	Chocolate	Rinse with cold water, sponge with bleach
9	Coffee	Rinse with cold water, sponge with detergent and water
10	Egg	Rinse with cold water, sponge with detergent and water
11	Fruit	If fresh, pour boiling water through stain; if stubborn bleach with hypochlorite or hydrogen peroxide
12	Grass	Sponge with alcohol, then detergent and water
13	Ice Cream	Sponge with Perchloroethylene (spot remover)
14	Iodine	Sponge with alcohol
15	Ink (Pen)	If fresh, sponge with detergent and water. If dried, sponge with bleach, then oxalic acid (spot remover), and then scrub with detergent and water

16	Ink (Ballpoint)	Scrub with detergent and water, then rinse. For stubborn stains, use petroleum jelly, then sponge with Perchloroethylene (spot remover). Some inks dissolve in glycerin followed by shampoo
17	Iron Rust	Sponge with oxalic acid (spot remover), rinse well; or, spread with salt, moisten with lemon juice, then place in the sun
18	Lipstick	Sponge with alcohol or Perchloroethylene (spot remover)
19	Mildew	Sponge with bleach, followed by water rinse
20	Milk or Cream	Sponge with Perchloroethylene (spot remover)
21	Mustard	Apply warm glycerin, wash with sudsy water and Hydrosulfite bleach
22	Oil	Scrub with detergent and water, sponge with Perchloroethylene (spot remover)
23	Paint	Scrub with detergent and water, then sponge with Perchloroethylene (spot remover) or with turpentine. If not dried, latex and acrylic paints will wash away
24	Perspiration	Sponge with peroxide and ammonia, rinse with water.
25	Sugar	Sponge with hot water
26	Tar	Moisten with Perchloroethylene (spot remover), scrape off, then sponge residue with same solvent
27	Tea	Scrub with borax solution and rinse, or keep stain moist With lemon juice, then expose to the sun for a day or two



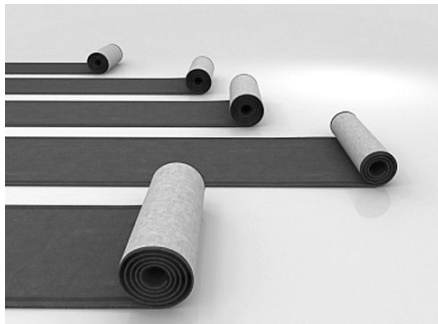
The ADDA Woven Vinyl Flooring is 5-7 year commercial wear warranty based on careful and correct maintenance, but they are not warranted for use in outdoor locations exposed to full sunlight. The choice of color and pattern influences the maintenance requirements, as does the layout of entrances and staircases.

Furniture must be fitted with pads of stainless steel, Teflon or similar with no sharp edges (This is required by all kinds of wall to wall carpeting), so it will not hurt the carpet if moving the furniture. Rubber materials (e.g car tires) can affect the color of it in case of long-term contact. It is therefore advisable to provide special protection in case of frequent contact with rubber materials. If castor chairs are use it is recommended to provide hard castors.

Cleaning



The **ADDA Woven Vinyl Flooring** can be used for stairs, but it is better to use slip stopper or mold to protect. If ADDA Woven Vinyl Flooring carpet is laid near entrances it is important to provide a water and dirt collection system.



The material must be inspected before installation. Do not install flooring with visible defects! Any defects shall be reported to the place of purchase as soon as possible. If the material is deemed defective, we will replace it. Our liability is limited to the replacement of defective material only. Manufacturer is not responsible for cost of removal or reinstallation.

With rolls, depending on the area your waste is between 5 and 10%. This is only a practical rule of thumb and serves as a guideline only. Do not forget to order a small additional quantity to serve as back-up stock for future replacements due to stains, dirt and wear.

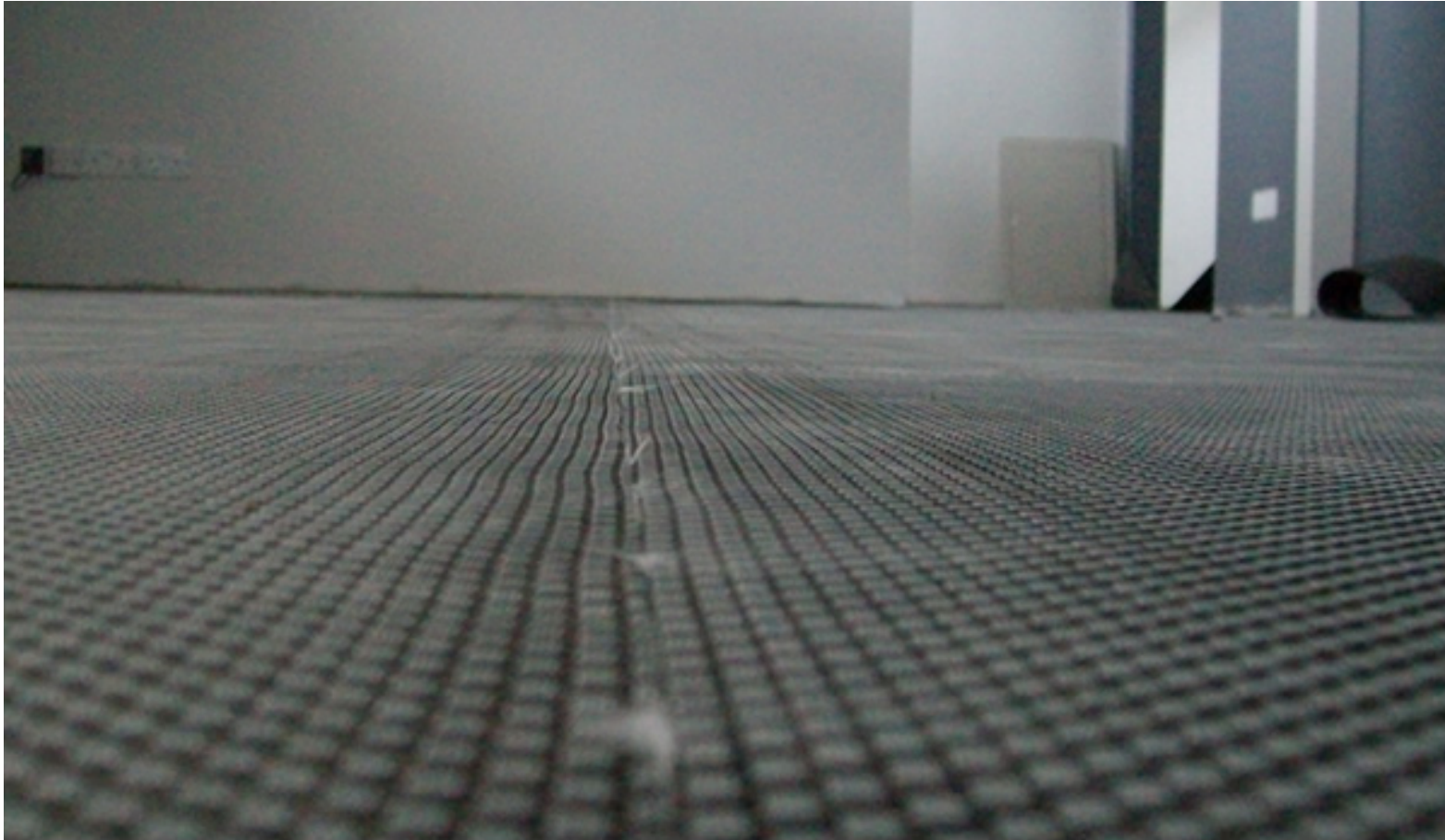
Cleaning

Characteristics	Test method	Requirements	Results
Colour fastness to light	BS EN ISO 105-B02:1994	General ≥ 5 Pastel shade ≥ 4	> 6
Rubbing(Wet)	BS EN ISO 105-X12:2002	≥ 3	4/5
Rubbing(Dry)		$\geq 3-4$	4/5
Water (Change in colour)	BS EN ISO 105-E01:1996	Plain carpets $\geq 3-4$ Others carpets ≥ 4	5
Water (Staining)		All carpets $\geq 2-3$	5
Hairiness (pilling)	BS EN 1963 Test D	Assess against photoscale after 200 cycles	> 4.5 (no hairiness)
Colour change	Pr EN 15115 & Annex B	Due to spilt water ≥ 4	5
		Due to subsequent soiling ≥ 3	5
Dimensional stability	ISO 2551	Shrinkage $\leq 1.2\%$ in each direction	Max-0.33
		Extension $\leq 0.5\%$ in each direction	No Extension



The weave of ADDA Woven Vinyl Flooring will not run parallel to the cut edge, therefore any wave, bow or skew in the product is normal due to the way of ADDA Woven Vinyl Flooring woven. The tolerance for bow and skew is max 3,8 cm or 5 cm in either direction

possible existing questions



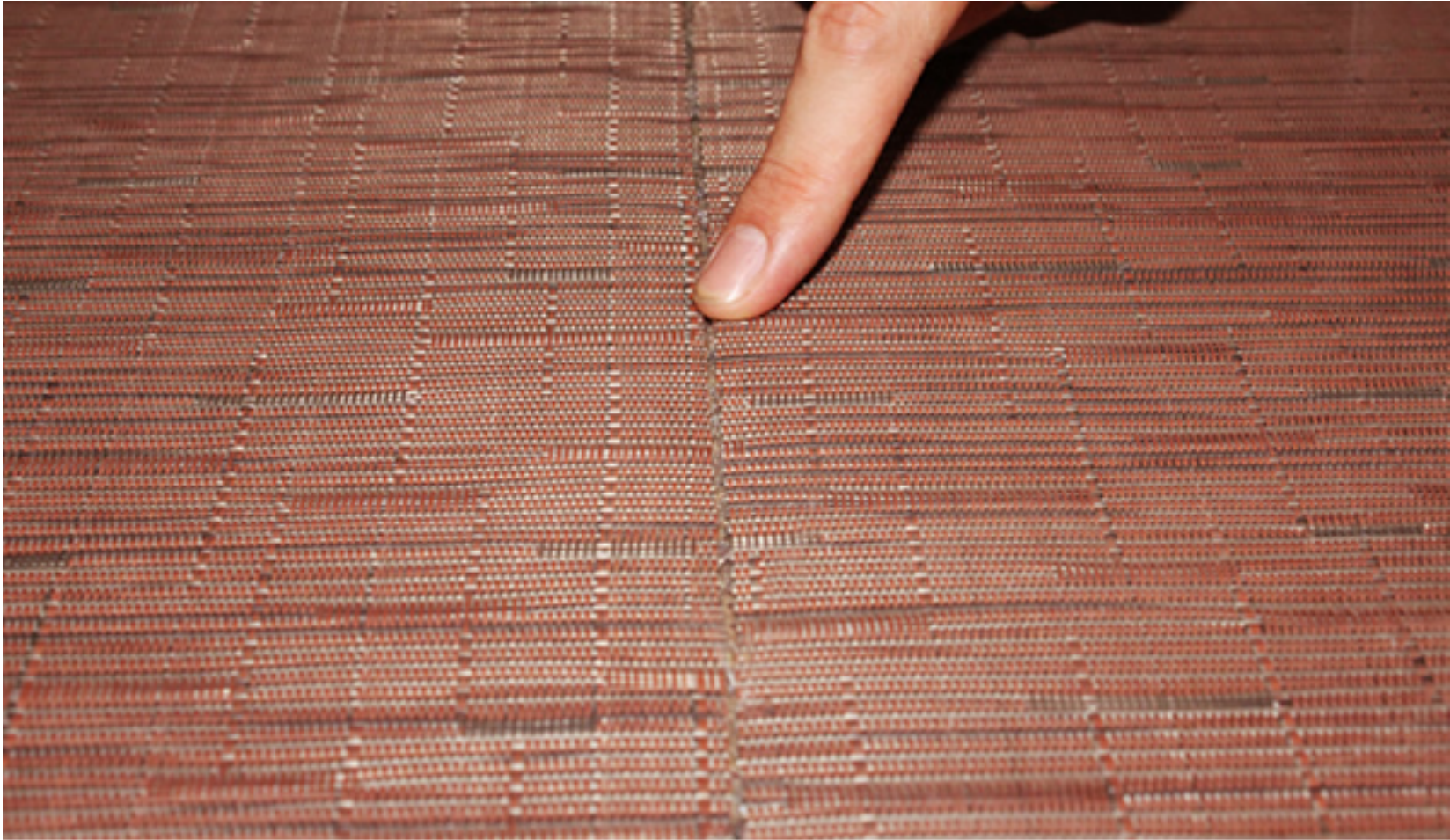
Trim white strands with scissors. These strands are exposed from cutting through the core of the yarn. These protrusions are normal to every ADDA Woven Vinyl Flooring installation. You can also use cold welding system, to seal the seam. It will not affect any product quality and appearance.

possible existing questions



Some patterns will also exhibit light and dark shading in the material, which is also normal. This shading is also evident at the seams where two pieces of the same style may have different shade. And woven vinyl flooring is not same as tufting, will have a vertical tile covering. We also compare with each company's product, this problem always existing.

possible existing questions



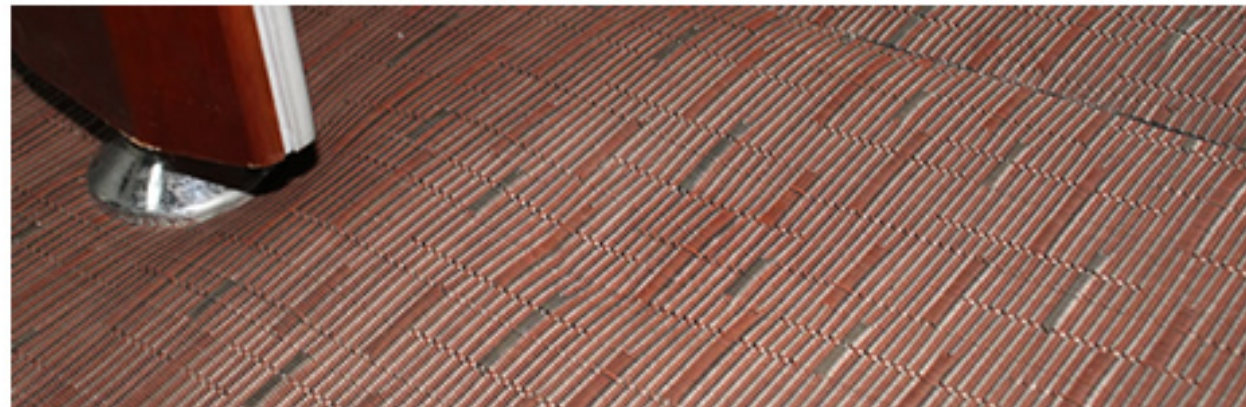
After a period of time of use, we will find the gaps from the seam. Please choose the specified cold welding system to solve the problem. It will not affect the quality and the appearance

possible existing questions



Furniture should have protective feet made from a smooth and hard material to prevent the product from being damaged when the furniture is being moved.

Once you move the furniture, pls make sure the surface is not broken, about the mark, will be recover in 24 hours or several days. It will not affect the quality and the appearance.



possible existing questions