

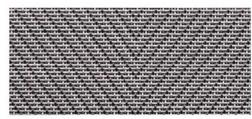




PETTLE: 2301



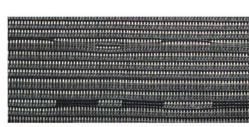
POWDER 1301



**GRAFFITI 3201** 



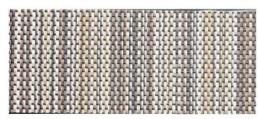
SKETCH 4201



SLACK 5290



GEORGE 9290



BESAME 4290



ANTIACID 1401



BEYONCE 3290



CHESTER 2190



TRIMSON 9190



CURIOS 1101



HARWARD 4190



AJWAN: 2201



KOCRY:6290



KATINA:2290



TRACK 2090



STRETCH 1024



WOOD: 5101



TIERRAKOTA 5190



TITAN 3190



TRIO 8190



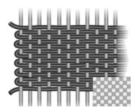
TWINS: 0390



MILOW 6190

You should know about our Adda Vinyl Flooring products.

Introduction: The weave of Adda Vinyl Flooring will not run parallel to the cut edge, therefore any wave, bow or skew in the products is normal due to the way of woven. The tolerance for bow and skew is max 3.8cm (1.5m width) or 5cm (2m width) in either direction. Some patterns will also exhibit a light and dark shading in the material, that is also normal. This shading is also evident at the seams where two pieces of the same style may have a different shade.



You may find some white threads going out of the border, this is normal occurrence, simply cut the by scissors, it will not effect



#### Installation:

#### SubFloor preparation:

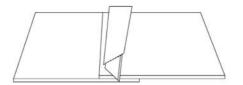
The floor need to be clean, no crack and oil stain free, pressure resistant and durable dry. Appropriate preparation is essential for a good result. The surface is treated with a primer, followed by the application of a leveling compound. This compound is grinded and vacuum cleaned. Take heed, depending on the construction of the floor, of the allowed residual humidity and possible rising moisture. If necessary, apply a damp screen.

Floor Preparation: Roll the Adda Vinyl Flooring floor covering out, overlapping for about 5 cm and leave 24 hours to acclimatize. Always lay all the rolls in the same direction. Avoid crosscut seams and use transition profiles if this can not be prevented.

When laying several rolls in the same room, the rolls must be the same batch.

To obtain the best results, 48 hours acclimatization is advised and during installation the temperature should not be lower than 15 degrees Celsius and the relative humidity not higher than 80%.

Seams: To cut the seams, trim the first carpet lane 2 mm from a line or the tip of the design with a straightedge. The first lane is laid over the second lane and serves, after matching the design, as a guide to cut the second strip. Seams in references with an all over design can be double cut.



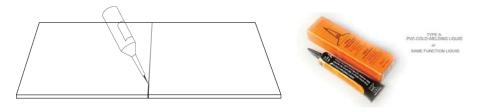
Adhesive application: The carpet is to be bonded to the entire surface using suggested glue. Certain glues cause plasticizer migration often resulting in claims; these are not covered by our warranty. Respect the processing instructions of the manufacturer or contact your supplier.



Fold the lanes back over half of their length (or width) draw a line as start for the glue application. Lay the floor in the wet glue and rub with a cork beam from the center to the edges to remove all air bubbles. It is important to close the seams very well. During the drying time of the glue indoor conditions have to remain constant.

#### Welding of the seams:

It is necessary to weld the seams, we suggest to use a cold welding system of the Werne Muller brand, type A.



#### Initial use:

It is advised not use the floor covering before the glue has hardened completely. During the drying time of the glue indoor conditions have to remain constant. It is absolutely necessary cover the floor immediately after its installation to prevent soiling and damage.

After 12hours start initial cleaning After 24hours start simple traffic After 48hours charging with furniture

### Cleaning after installation:

After laying: Construction dust (sand, gypsum,) is very abrasive. It should be removed to avoid the danger of creating premature walking lanes. After vacuum cleaning the whole surface is wet cleaned with an injection extraction machine.

Our Adda Vinyl Flooring series products are strong and durable, with correct maintenance (please find the sheet below) they will last long.



	Type of Stain	Procedure and Removal	
1	Acid	Neutralize with ammonia	
2	Adhesive tape	Harden with ice, rub off with fingers	
3	Alcoholic Beverages	Rinse with cold water, immediately followed by white, vinegar, then rinse with cold water	
4	Alkali	Neutralize with vinegar	
5	Blood	Rinse in cold water, then dilute ammonia, sponge with detergent and water, then rinse thoroughly	
6	Butter	Rinse with hot water	
7	Chewing Gum	Apply ice, rinse with cold water, then sponge with Perchloroethylene (spot remover)	
8	Chocolate	Rinse with cold water, sponge with bleach	
9	Coffee	Rinse with cold water, sponge with detergent and water	
10	Egg	Rinse with cold water, sponge with detergent and water	
11	Fruit	If fresh, pour boiling water through stain; if stubborn bleach with hypochlorite or hydrogen peroxide	
12	Grass	Sponge with alcohol, then detergent and water	
13	Ice Cream	Sponge with Perchloroethylene (spot remover)	
14	Iodine	Sponge with alcohol	
15	Ink (Pen)	If fresh, sponge with detergent and water. If dried, sponge with bleach, then oxalic acid (spot remover), and then scrub with detergent and water	
16	Ink (Ballpoint)	Scrub with detergent and water, then rinse. For stubborn stains, use petroleum jelly, then sponge with Perchloroethylene (spot remover). Some inks dissolve in glycerin followed by shampoo	
17	Iron Rust	Sponge with oxalic acid (spot remover), rinse well; or, spread with salt, moisten with lemon juice, then place in the sun	

18	Lipstick	Sponge with alcohol or Perchloroethylene (spot remover)
19	Mildew	Sponge with bleach, followed by water rinse
20	Milk or Cream	Sponge with Perchloroethylene (spot remover)
21	Mustard	Apply warm glycerin, wash with sudsy water and Hydrosulfite bleach
22	Oil	Scrub with detergent and water, sponge with Perchloroethylene (spot remover)
23	Paint	Scrub with detergent and water, then sponge with Perchloroethylene (spot remover) or with turpentine. If not dried, latex and acrylic paints will wash away
24	Perspiration	Sponge with peroxide and ammonia, rinse with water.
25	Sugar	Sponge with hot water
26	Tar	Moisten with Perchloroethylene (spot remover), scrape off, then sponge reside with same solvent
27	Tea	Scrub with borax solution and rinse, or keep stain moist With lemon juice, then expose to the sun for a day or two

For daily maintenance, just wring dry mop the floor with clean and warm water and vacuum cleaning, for a periodic cleaning, please get help from professional cleaning company. Any stains, please remove immediately, otherwise, the stains will penetrate into the floor/wall covering.



Occasionally you can use acetone, citrus, Pine-Sol, strongly alkaline cleaning agents, scouring powder or strong solvents, but using more will damage the floor. Please try to use cleaning agent PH value around 7-8 often. Rinse and mop with at least one additional clean water rinse after applying detergent, as detergent residue will attract soil if not properly rinsed.

The Adda Vinyl Flooring is 5-7 year commercial wear warranty based on careful and correct maintenance, but they are not warranted for use in outdoor locations exposed to full sunlight. The choice of color and pattern influences the maintenance requirements, as does the layout of entrances and staircases.



Furniture must be fitted with pads of stainless steel, Teflon or similar with no sharp edges. (This is required by all kinds of wall to wall carpeting), so it will not hurt the carpet if moving the furniture. Rubber materials (e.g. car tires) can affect the color of t in case of long-term contact. It is therefore advisable to provide special protection in case of frequent contact with rubber materials. . If castor chairs are use it is recommended to provide hard castors.

The Adda Vinyl Flooring can be used for stairs, but it is better to use slip stopper or mold to protect. If Adda Vinyl Flooring carpet is laid near entrances it is important to provide a water and dirt collection system.



The material must be inspected before installation. Do not install flooring with visible defects! Any defects shall be reported to the place of purchase as soon as possible. If the material is deemed defective, We will replace it. Our liability is limited to the replacement of defective material only. Manufacturer is not responsible for cost of removal or reinstallation.

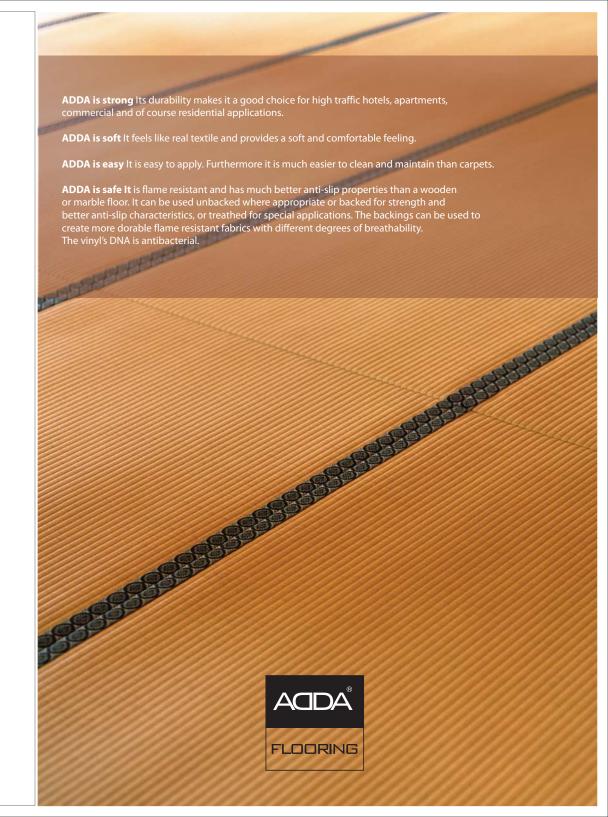


With rolls, depending on the area your waste is between 5 and 10%. This is only a practical rule of thumb and serves as a guideline only. Do not forget to order a small additional quantity to serve as back-up stock for future replacements due to stains, dirt



## Some technical data out of our catalogue:

Characteristies	Test method	Requirements	Results
Colour fastness to light	BS EN ISO 105-B02:1994	General ≥5 Pastel shade ≥4	>6
Rubbing(Wet)	105 1/10 0000	≥3	4/5
Rubbing(Dry)		≥3-4	4/5
Water (Change in colour)	BS EN ISO 105-E01:1996	Plain carpets ≥ 3-4 Others carpets ≥ 4	5
Water (Staining)		All carpets ≥ 2-3	5
Hairiness (pilling)	BS EN 1963 Test D	Assess against photoscale after 200 cycles	>4.5 (no hairiness)
Colour change	Pr EN	Due to spilt water ≥ 4	5
Colour change	15115 & Annex B	Due to subsequent soiling ≥ 3	5
Dimensional stability	ISO 2551	Shrinkage ≤ 1.2% in each direction	Max-0.33
Jimensional stability		Extension ≤ 0.5% in each direction	No Extension



**ADDA** is quiet Its sound absorbing so you will enjoy the sound of silence at work or rest.

**ADDA is fadeless** Its is available in o wide range of colours. Moreover it is solution dyed, meaning that the colour is created in the solution before the fibres are extruded. This provides the ultimate long lasting colour. Thus the colour is solid throughout all the fires and yarns created and gives it unsurpassed colours life against fading.

**ADDA is perfect** It can bu used indoors or outdoors according to your desires.

**ADDA is friendly** It keeps your place at the desired temperature for a longer time. With WISE at home, or at your business, the heating and air conditioner will work more efficiently,

# **SAMPLES**

The total production process uses low temperatures and nearly zero water.

All excess metarial created during production can be recycled.

Because, we care about the environment as much as we care for your convenience.

**ADDA is tailored** You can make your own design and colours with a minimum order of 500 m<sup>2</sup>.



